FINISHING PRODUCTS
**CertainTeed Finishing Products**

CertainTeed is a complete system of finishing products, specially developed to meet the demands of drywall professionals. The result is a professional-grade performance that minimizes callbacks and improves profitability.

CertainTeed packages are color-coded to make it easy to pick the right CertainTeed product for your application.

**READY-MIXED JOINT COMPOUNDS**

CertainTeed Joint Compounds are pre-mixed high performance products designed for professional applicators. These products meet ASTM C475 Standard.

## Lightweight

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Code</th>
<th>Volume</th>
<th>Key Features</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>CertainTeed Lite Taping</strong></td>
<td>640008</td>
<td>3.5 gal / 13.2 L</td>
<td>• Ready-Mixed Joint Compound • For embedding wallboard tape and trims • Excellent adhesion</td>
</tr>
<tr>
<td><strong>CertainTeed Lite All-Purpose</strong></td>
<td>640011</td>
<td>3.5 gal / 13.2 L</td>
<td>• Ready-Mixed Joint Compound • Tape / Fill / Finish - Designed for all phases of drywall finishing • Low shrinkage</td>
</tr>
<tr>
<td><strong>CertainTeed Lite Topping</strong></td>
<td>640009</td>
<td>3.5 gal / 13.2 L</td>
<td>• Ready-Mixed Joint Compound • Designed for finish coats • Low shrinkage</td>
</tr>
<tr>
<td><strong>CertainTeed EXTRA All-Purpose</strong></td>
<td>640031</td>
<td>3.5 gal / 13.2 L</td>
<td>• Ready-Mixed Joint Compound • Designed for all phases of drywall finishing • Low shrinkage • Not available in all regions</td>
</tr>
</tbody>
</table>

## Heavyweight

<table>
<thead>
<tr>
<th>Product Name</th>
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</tr>
</thead>
<tbody>
<tr>
<td><strong>CertainTeed Taping</strong></td>
<td>640001</td>
<td>45 lb / 20.4 kg</td>
<td>• Ready-Mixed Joint Compound • For embedding wallboard tape and trims • Superior adhesion</td>
</tr>
<tr>
<td><strong>CertainTeed All-Purpose</strong></td>
<td>640002</td>
<td>48 lb / 21.8 kg</td>
<td>• Ready-Mixed Joint Compound • Tape / Fill / Finish - Designed for all phases of drywall finishing</td>
</tr>
<tr>
<td><strong>CertainTeed Topping</strong></td>
<td>640000</td>
<td>48 lb / 21.8 kg</td>
<td>• Ready-Mixed Joint Compound • Designed for finish coats • Excellent for skim coating</td>
</tr>
<tr>
<td><strong>CertainTeed EXTREME All-Purpose</strong></td>
<td>640892</td>
<td>3.5 US Gal. /13.2 L</td>
<td>• High Performance Ready-Mixed • Designed for tape, fill and finish coats • Extreme Moisture and Mold Resistance • Formulated to work with M2Tech® and GlasRoc® Interior drywall</td>
</tr>
</tbody>
</table>

Heavyweight products are designed to handle heavy loads and provide superior performance in demanding applications.
Midweight

**CertainTeed ONE Multi-Purpose**
Code: 640010
3.5 gal / 13.2 L
• Ready-Mixed Joint Compound
• Tape / Fill / Finish - Designed for all phases of drywall finishing
• Can be used for skim coating and simple texturing

**EASI-FIL® RETAIL COMPOUNDS**

Easi-Fil® All-Purpose Joint Compounds are pre-mixed, air drying, easy-to-use products for any drywall job. Use them to embed paper tape, conceal and finish joints, fasteners and trim accessories. Easi-Fil® compounds come in varying sizes for any job.

**Easi-Fil Dust Away**
Code: 640520
1 US Gal / 3.8 L
• When sanded, dust clumps and falls directly to the floor
• General purpose formula for filling, repairing and finishing
• Ideal for areas where cleanliness is required

Easi-Fil® Setting Powders are chemically setting compounds that set in a prescribed time for fast fills and repairs. They have a higher bond strength than air drying compound.

**Easi-Fil Light Repair 20**
Code: 640032
2.76 lb / 1.25 kg
• Setting Compound
• Filling and finishing drywall joints, trims and fasteners
• Easy to sand when dry
• Sets in 20 minutes

**Easi-Fil Heavy Repair 90**
Code: 640033
4.4 lb / 2 kg
• Setting Compound
• Heavy fills and repairs
• Hard surface, difficult to sand
• Sets in 90 minutes

**THE CERTAINTEED M2TECH® SYSTEM**

M2Tech systems protect against moisture and mold in a lower cost system solution versus paperless products. These systems promote healthy indoor air quality when used in new construction and renovations over wood or steel framing in dry areas or areas with limited water exposure.

CertainTeed M2Tech Gypsum Board
CertainTeed M2Tech 90 Setting Compound
Code: 640034
FibaFuse™ Mold Resistant Mesh Tape
Code: 406479
**SANDABLE SETTING POWDERS**

CertainTeed LITE Sand PLUS Setting Compounds are lightweight sandable chemically setting powders used to prefill joints, embed joint tape and conceal joints, fasteners and trim accessories on gypsum wallboard. They can also be used for interior patching and repair. They are ideal for heavy fills because they are specially formulated to harden with very little shrinkage in a prescribed time frame. Setting times are available from 5 minutes to 210 minutes.

- **CertainTeed LITE Sand PLUS Setting Compounds**
  - 18 lb / 8.1 kg
  - Lightweight
  - Chemical hardening
  - Low shrinkage
  - Sandable when dry

- **CertainTeed Super Set 45 Setting Compound**
  - Code: 642644
  - 25 lb / 11.3 kg
  - Heavyweight Setting Compound
  - Smooth mixing
  - Low shrinkage
  - Sandable
  - Good mileage

**HEAVYWEIGHT SETTING POWDER**

CertainTeed Super Set 45 Setting Compound is a heavyweight, sandable, chemically setting powder that is used to prefill joints, embed joint tape and conceal joints, fasteners and trim accessories on gypsum wallboard. It can also be used for interior patching and repair. It is ideal for heavy fills because it is specially formulated to harden with very little shrinkage in the prescribed time frame of 45-55 minutes.

- **CertainTeed Super Set 45 Setting Compound**
  - Code: 642644
  - 25 lb / 11.3 kg
  - Heavyweight Setting Compound
  - Smooth mixing
  - Low shrinkage
  - Sandable
  - Good mileage

**WALL AND CEILING SPRAY TEXTURES**

CertainTeed Wall and Ceiling Spray Textures provide a decorative appearance over gypsum panels and most other interior wall and ceiling surfaces. They are formulated to provide for a variety of decorative options including splatter, knockdown and orange peel designs.

- **CertainTeed Wall and Ceiling Texture (Red)**
  - Code: 640519
  - 50 lb / 22.6 kg
  - Suitable for orange peel to knock down texture patterns
  - Tough, durable finish
  - Excellent mileage
  - Unaggregated

- **CertainTeed Wall and Ceiling Texture (Blue)**
  - Code: 640526
  - 50 lb / 22.6 kg
  - Easy mixing
  - Good mileage
  - Light to medium texture patterns
  - Unaggregated

- **CertainTeed Easi-Tex Spray Texture**
  - Code: 640005
  - 48 lb / 21.8 kg
  - Dust free and pre-mixed
  - Harder and more durable finish
  - Suitable for all spray patterns and equipment
  - Unaggregated
JOINT REINFORCEMENT TAPE

CertainTeed Marco® Spark-Perf® Joint Reinforcement Tape is a spark perforated paper tape designed for use with ready-mix joint compound to reinforce gypsum board joints and corners.

**CertainTeed Marco Spark-Perf Paper Tape**
- 500’ x 10 rolls Code: 639341
- 250’ x 20 rolls Code: 639337
- 75’ x 20 rolls Code: 639338
- Spark-perforated for elimination of air bubbles
- Manufactured from fibered-paper with added tensile strength to help prevent tearing, wrinkling or stretching
- Machine roughed for superior bonding

**FibaFuse™ Paperless Drywall Tape**
- 2-1/16” x 250’ Code: 406479
- Compatible with mold resistant wallboard
- Stronger than paper tape
- Perfect “10” rating on ASTM D3273 mold test
- For use with setting compounds

**CertainTeed Marco Spark-Perf 94# Heavy Weight Paper Tape**
- Code: 639555
- 500’ x 10 rolls
- Heavy weight drywall tape
- Spark-perforated for elimination of air bubbles
- Manufactured from fibered-paper with added tensile strength to help prevent tearing, wrinkling or stretching
- Machine roughed for superior bonding

COATINGS

CertainTeed coatings are high performance surfacers that efficiently bring high levels of finishing.

**CertainTeed Level V Roll-On Wall and Ceiling Primer/Surfacер**
- Code: 405374
- 18.9 L / 5 US Gal.
- Takes a level 4 finish to level 5
- Designed for easy roller or spray application
- Eliminates putty or skim coating by hand
- Can be sanded but not necessary

**CertainTeed Quick Prep Interior Prep Coat/Primer**
- Code: 405507
- 5 gal / 18.9 L
- Uniforms porosities between gypsum paper and joints
- Designed for easy roller or spray application
- Sandable

**CertainTeed Quick Prep +PLUS Interior Prep Coat/Primer**
- Code: 405774
- 5 gal / 18.9 L
- For use in lieu of skim coat
- Uniforms porosities between gypsum paper and joints
- Meets specification for GA 214 and ASTM C840

**CertainTeed Vapor Prime**
- Code: 408186
- 5 gal / 18.9 L
- Semi-permeable vapor retarder
- Apply with airless sprayer
- No thinning necessary
- Low VOC product

**CertainTeed Extreme Texture Coat**
- Code: 405593
- 5 gal / 18.9 L
- Highly durable and scrubbable
- Not abrasive to skin
- Mold resistant
- Highest possible score for mold resistance under ASTM 3273
The NO-COAT Structural Laminate (SLAM) design represents a revolutionary drywall corner system that provides superior strength and durability, installs faster, and delivers bottom line savings in labor.

NO-COAT structural laminate corners abandon corner bead design entirely. Instead, the SLAM design integrates new technologies and materials like dimensionally extruded copolymer plastic and formulated saturated paper. The result is a corner system that outperforms all others in the market.

**NO-COAT® FLEXIBLE DRYWALL CORNERS**

NO-COAT flex roll products are ideal for off-angle applications, both short and long runs. Wide flange covers large gaps and poor framing. Built-in flexible hinge fits any inside or outside corner angle and creates crisp, straight lines. Creating perfect looking corners that will stand the test of time is simple with these two options from CertainTeed. Each one is easy to apply and produces a strong, uniform surface every time. They won’t blister, bubble, dent or crack and the surface paper is ideal for applying paint or texture.

**CertainTeed NO-COAT Flexible Corner 325**
- Code: 639586
- 100’ x 3-1/8” – 10 rolls per case or individual rolls
- NO-COAT Flexible Corner 325 offers the same durability and strength as Flexible Corner 450, with a narrower flange width that makes it ideal for shorter off-angle spans.
- • Finishes short run off-angles of any length with straight, precise lines
- • Built-in flexible hinge forms to any inside or outside corner angle
- • Flange width hides irregular framing
- • SLAM corner design ensures strength, durability, labor savings and eliminates costly callbacks

**CertainTeed NO-COAT Flexible Corner 450**
- Code: 639585
- 100’ x 4-1/5” – 4 rolls per case or individual rolls
- The world’s #1 flex product has earned the reputation for delivering perfectly straight lines for challenging off-angles and long spans, while withstanding settling, shrinking lumber, seismic movements and temperature variations.
- • Extra stiff profile provides easy application for long spans
- • Wide flange covers large gaps and poor framing
- • Built-in flexible hinge adjusts to fit any inside or outside corner angle
- • SLAM corner design ensures strength, durability, labor savings and eliminates costly callbacks
SLAM Technology integrates THREE KEY COMPONENTS providing the durability, flexibility, and strength that won’t crack under pressure.

1. **TAPERED HIGH STRENGTH COPOLYMER CORE** withstands severe impacts. Won’t rust. Requires less mud.
2. **JOINT TAPE** permanently bonds corner to drywall with All Purpose mud.
3. **FORMULATED SURFACE PAPER** eliminates cracks, chips and peels, resists abrasion, and accepts any finish.

**NO-COAT® DRYWALL CORNER STICKS**

Optimal strength and performance for the toughest, straightest edge! NO-COAT easy-to-install stick lengths deliver perfect corners in record time. Mud applied, extra tough drywall corners that withstand severe impacts and settling. Won’t blister, bubble or edge crack. Apply with CertainTeed tools for high speed installations and flawless results. Available in Outside and Inside 90°, 3/8” and 3/4” Bullnose, 1/2” and 5/8” L-Trim and Arch profiles.

- **CertainTeed NO-COAT Outside 90**
  - Outside 90° - 8’ – Code: 640665
  - Outside 90° - 9’ – Code: 640666
  - Outside 90° - 10’ – Code: 640667
  - Outside 90° - 12’ – Code: 640668

- **CertainTeed NO-COAT Inside 90**
  - Inside 90° - 8’ – Code: 640661
  - Inside 90° - 9’ – Code: 640662
  - Inside 90° - 10’ – Code: 640663

- **CertainTeed NO-COAT Bullnose**
  - Bullnose 3/8” - 8’ – Code: 639613
  - Bullnose 3/8” - 9’ – Code: 639614
  - Bullnose 3/8” - 10’ – Code: 639615
  - Bullnose 3/8” - 12’ – Code: 640669
  - Bullnose 3/4” - 8’ – Code: 640657
  - Bullnose 3/4” - 9’ – Code: 640658
  - Bullnose 3/4” - 10’ – Code: 640659
  - Bullnose 3/4” - 12’ – Code: 640660

- **CertainTeed NO-COAT L-Trim**
  - L-Trim 1/2” - 10’ – Code: 640670
  - L-Trim 5/8” - 10’ – Code: 640671

- **CertainTeed NO-COAT Arch**
  - Arch Bullnose 3/4” - 10’ – Code: 639612
  - Arch Outside 90° - 10’ – Code: 640655
The NO-COAT PRO Automated Drywall Corner System — consisting of NO-COAT PRO and NO-COAT PRO CORNER — produces ready-to-install drywall corners with joint compound applied to any angle and cut to any length. The fastest and most efficient cornering system available.

NO-COAT® PRO AUTOMATED DRYWALL CORNER SYSTEM

CertainTeed NO-COAT PRO CORNER
Code: 640653
250’ x 3-3/4” - 1 roll
NO-COAT PRO CORNER flexible roll product is ideal for production work, long columns and soffits. When used with the NO-COAT PRO machine, production time is dramatically reduced, and waste is virtually eliminated.
- Extra stiff profile provides easy application for long spans
- Wide flange covers large gaps and poor framing
- Built-in flexible hinge adjusts to fit any inside or outside corner angle
- SLAM corner design ensures strength, durability, labor savings and eliminates costly callbacks

CertainTeed NO-COAT PRO
The NO-COAT PRO machine is the first and only automated system for custom cutting corners of any length or angle. Its lightweight portability makes it easy to move on the jobsite. Used in conjunction with NO-COAT PRO CORNER, it is simply the fastest and most efficient cornering system available.
Code: 405331
- Outside 90° corners and long spans of any angle
- Portable size is light-weight and easy to maneuver
- Replaces pre-cut stick lengths and roll products with one simple 250’ (76.2 m) roll
- Easy-to-use keypad simplifies operation and stores custom measurements
- 5 gallon (19 L) hopper is easy-to-fill, clean and cap for overnight mud storage

Replaces pre-cut stick lengths and roll products with one simple 250’ (76.2 m) roll.
LEVELLINE® DRYWALL CORNER

LEVELLINE flexible rolls are ideal for off-angle applications, both short and long runs. Wide flange covers large gaps and poor framing. The built-in flexible hinge fits any inside or outside corner angle and creates crisp, straight lines.

CertainTeed LEVELLINE Flexible Rolls
Code: 640656
100' x 2-3/4" – 12 roll case or individual rolls
• Finishes short runs and off-angles — of less than 3 m (10') — with straight, precise lines
• Built-in flexible hinge forms to any inside or outside corner angle
• Flange width hides irregular framing
**AQUABEAD® WATER-ACTIVATED DRYWALL CORNER**

Water-activated AquaBead offers fast, easy installation and outstanding performance, every time. CertainTeed AquaBead corner products are quick and easy — just spray with water and press. No messy compound or spray adhesive required. They can be coated within 30 minutes for quicker finishing. Robust paper-polymer-paper design withstands impacts and movement to prevent dents and edge cracking.

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**AquaBead®**

- Water activated adhesive
- Simple to apply
- Superior bonding
- No nails, compound or spray glue required
- Easy to cut
- Won’t rust or crack
- Lightweight for easy handling
- Impact resistant

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Specially engineered nose does not require coating. Just fill the outside edges with joint compound to create the perfect corner.

Water-activated adhesive provides a superior bond directly to drywall.

Perforations allow compound to adhere to the drywall surface.

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**CertainTeed AquaBead Outside 90**
- Outside 90°-8’ – Code: 639662
- Outside 90°-9’ – Code: 639661
- Outside 90°-10’ – Code: 639663

**CertainTeed AquaBead Outside 90 TRIM**
- Outside 90° TRIM-8’ – Code: 640742
- Outside 90° TRIM-9’ – Code: 640743
- Outside 90° TRIM-10’ – Code: 640744
- Outside 90° TRIM-12’ – Code: 640745

**CertainTeed AquaBead Bullnose**
- Bullnose-8’ – Code: 639666
- Bullnose-9’ – Code: 639665
- Bullnose-10’ – Code: 639660

**CertainTeed AquaBead L-Trim**
- L-Trim 1/2”-10’ – Code: 639664
- L-Trim 5/8”-10’ – Code: 639872
DRYWALL CORNER TOOLS

CertainTeed NO-COAT® Rollers
CertainTeed rollers press corners firmly and accurately into place, creating an absolute bond to the drywall. Drywall corner installations are faster and easier, delivering bottom-line savings on labor and mud.
- Ensures high speed, accurate installations
- Squeezes out excess mud
- Taper matches exact corner profile for the maximum bond with the minimum amount of mud
- Highly durable. Stainless steel components provide extreme corrosion resistance
- Stainless steel rollers with Nylatron and brass bushings
- Stainless steel frame and hardware

CertainTeed AquaBead® Rollers
CertainTeed AquaBead Rollers allow for high speed installations and flawless results
- Ensures high speed, accurate installations
- Squeezes out excess mud
- Taper matches exact corner profile for the maximum bond with the minimum amount of mud
- Pliable roller wheels. Highly durable.

CertainTeed Double Barrel Hopper®
Works with inside, outside and bullnose stick corners and flexible corners.
Code: 640676
- Eliminates part changes or reconfigurations
- Ensures a uniform, high-speed installation
- Single piece gates with ergonomic hand knob allow for fast and easy adjustments
- High density polyurethane tank and gate controllers
- Stainless steel reservoir trough and gates

TECHNICAL INFORMATION

Technical References
For additional information on the application and finishing of CertainTeed Joint Compounds please consult Safety Data Sheet or consult manufacturer.

Site Conditions
The room temperature should be maintained at 50°F (10°C) for 48 hours prior to application and continuously thereafter until completely dry. Gypsum wallboard should be dry for at least 48 hours before the application of joint compounds. Continuous ventilation must be provided to ensure proper drying. When using temporary heating, care should be taken to avoid overheating and high humidity.

Warranty
www.certainteed.com/warranty
Every day, walls come under attack—from bumps to mould, formaldehyde to sound transmission. CertainTeed drywall and corner solutions can fend off whatever life throws at it, creating superior durability, acoustic and indoor air quality solutions. See Why Walls Matter, in any project, with CertainTeed Gypsum. certainteed.com/wallsmatter

certainteed.com/drywall