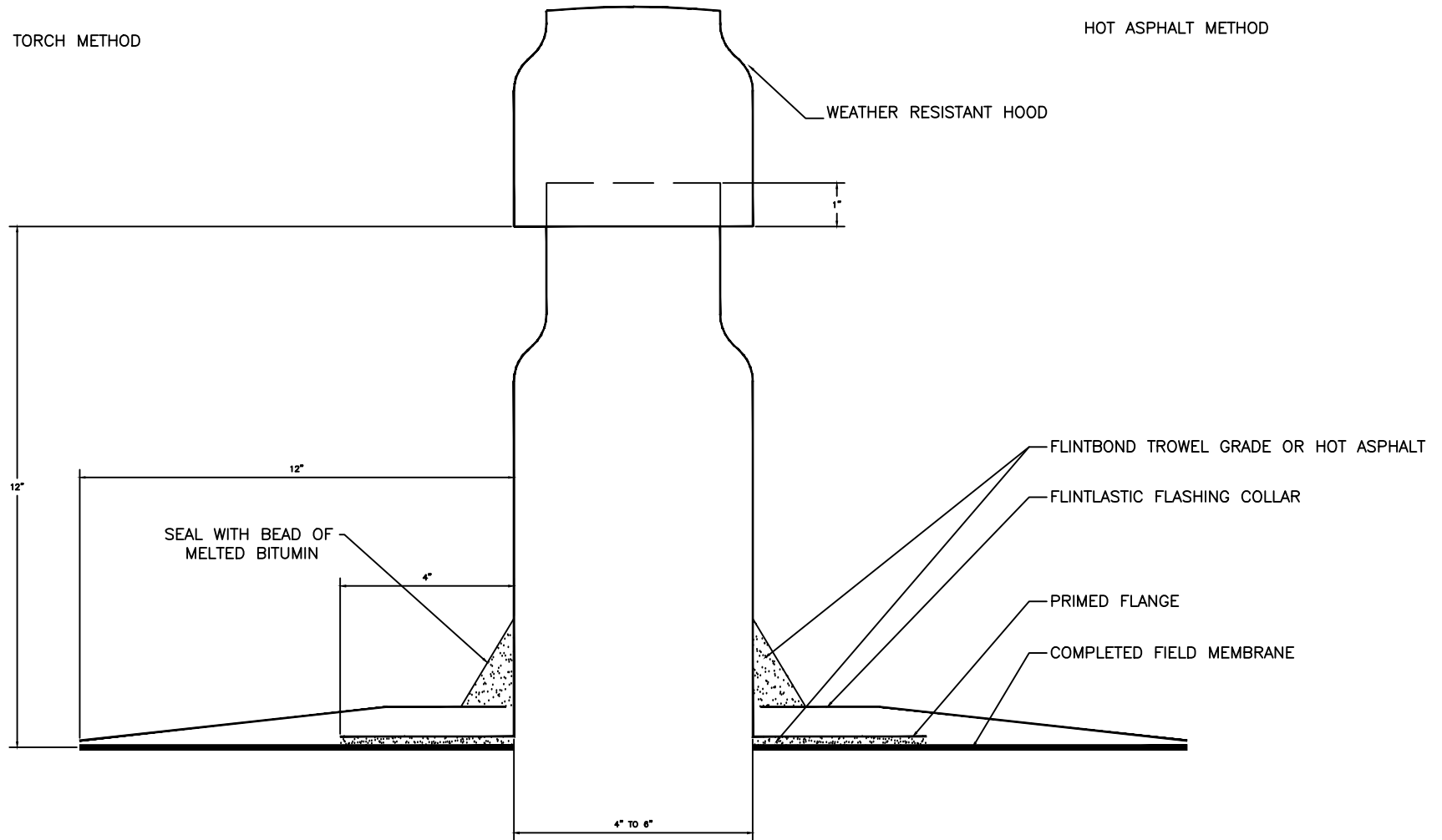


TORCH METHOD

HOT ASPHALT METHOD



Notes:

1. This detail is appropriate for hot-asphalt, torch-welded, and cold process applications. For self-adhered systems, adapt modifications addressed in Section 5 of Construction Details.
2. Install pressure release vents 20 feet from perimeter edges and 40 feet o.c. thereafter, located directly over 4" diameter opening cut through the roof system and into the insulating fill not less than 2".
3. For granulated torch welded systems, prepare roof surface to receive flashing collar by heating and removing, or sinking granules.

**CertainTeed**  
SAINT-GOBAIN

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**Commercial Roofing**

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